

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 85326

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85326

Page 2

Item ID: D4030-041

Revision ID:

Item Name: Long Basket Assembly (350)

Start Date: 6/5/2012 Start Qty: 1.00

Required Date: 6/19/2012 Req'd Qty: 1.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: Date:

QC: Date:

Tooling: Date:

SPC (Y/N): Date:

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

000 86169

12/8/21 S

MC 12/08/21

MC 12/08/21

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 85326

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 6/5/2012

Required Date: 6/19/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC
IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D4986-200 Placard, Max Load | | Manufactured | No | | | | Each | 17.0000 | | 1 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | <u>Loc Code</u> | | | | | | |
| | | | | ST093 | | 17 | | | | | | | |
| | | | | 72051 | | 1 | | | | | | | |
| | | | | 82827 | | 4 | | | | | | | |
| | | | | 84416 | | 12 | | | | | | | |
| D2530 Handle Weldment | | Manufactured | No | | | 100 | Each | 6.0000 | 1 | 1 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | <u>Loc Code</u> | | | | | | |
| | | | | ST506 | 85778. | 6 | | | | | | | |
| | | | | 82895 | | 1 | | | | | | | |
| | | | | 83423 | | 5 | | | | | | | |
| D2535 Spring | | Manufactured | No | | | 100 | Each | 71.0000 | 2 | 2 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | <u>Loc Code</u> | | | | | | |
| | | | | ST504 | | 71 | | | | | | | |
| | | | | 83545 | | 71 | | | | | | | |
| D2537 Bushing | | Manufactured | No | | | 100 | Each | 38.0000 | 2 | 2 | | | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | <u>Loc Code</u> | | | | | | |
| | | | | ST504 | | 38 | | | | | | | |
| | | | | 82896 | | 38 | | | | | | | |
| D3913-041 Long Basket Base Assembly, 350 | | Manufactured | No | | | 100 | Each | 0.0000 | 1 | 1 | | | |
| D3914-041 Long Basket Lid Assembly (350) | | Manufactured | No | | | 100 | Each | 0.0000 | 1 | 1 | | | |

1 2 50

BR 12-8-21.

2 2 50

2 2 50 12/8/2019

1 1 20 12/08/21
1 1 20 12/08/21

| W/O: | | WORK ORDER CHANGES | | | | | |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 85326

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 6/5/2012

Required Date: 6/19/2012

Start Qty: 1.00

Required Qty: 1.00

D3917-3 Manufactured No 100 Each 59.0000 6

Washer

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FP | 23 | |
| 85028 | 23 | |
| ST070 | 36 | |
| 84773 | 36 | |

B87405

~~B87405~~

2 8

D3953-3 Manufactured No 100 Each 19.0000 2

Gas Spring Stud, Lid

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST075 | 19 | |
| 82939 | 19 | |

B85788

2 8

D3953-7 Manufactured No 100 Each 29.0000 2

Spring Spacer

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST075 | 29 | |
| 82940 | 29 | |

B85789

2 8

D3953-9 Manufactured No 100 Each 41.0000 2

Gas Spring Washer

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST075 | 41 | |
| 82035 | 1 | |
| 82941 | 40 | |

B87539

2 8

D3953-17 Manufactured No 100 Each 23.0000 2

Gas Spring Spacer

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST075 | 23 | |
| 82937 | 23 | |

B85787

2 8

D3953-19 Manufactured No 100 Each 38.0000 1

Gas Spring Bracket

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST075 | 38 | |
| 82938 | 38 | |

1 1

1 8

12/08/20

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Dart Aerospace Ltd

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Work Order ID: 85326

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 6/5/2012

Required Date: 6/19/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-21
Gas Spring Bracket

Manufactured No

100 Each 3.0000

1 *B85718*

SD

Location

Loc Qty

Loc Code

ST075

3

81456

3

1 8

D3969-3
Spring (Basket Lid)

Manufactured No

100 Each 46.0000

1 1

Location

Loc Qty

Loc Code

ST272

46

64285

1

81887

5

82942

40

1 8

SD

AN3-14A
Bolt

Purchased No

100 Each 81.0000

4 4

Location

Loc Qty

Loc Code

ST352

81

121415

6

121444

25

121708

50

4 8

SD

AN3-16A
Bolt

Purchased No

100 Each 117.0000

2 2

Location

Loc Qty

Loc Code

ST352

117

117441

47

118628

1

120986

19

121708

50

2 8

SD

12/08/20

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Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 85326

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 6/5/2012

Required Date: 6/19/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-17A Purchased No 100 Each 78.0000
Bolt

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| 338 | 4 | |
| 121181 | 4 | |
| ST338 | 74 | |
| 117872 | 34 | |
| 121541 | 40 | |

4 122151 4 2

AN4-12 Purchased No 100 Each 53.0000
Bolt

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST357 | 53 | |
| 118626 | 1 | |
| 119775 | 2 | |
| 121652 | 50 | |

3 122141 3 2

AN310-4 Purchased No 100 Each 136.0000
NUT

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST344 | 136 | |
| 120124 | 1 | |
| 120518 | 9 | |
| 121011 | 1 | |
| 121349 | 25 | |
| 121827 | 100 | |

3 3 2

AN310C4 Purchased No 100 Each 38.0000
Nut

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST344 | 38 | |
| 120360 | 13 | |
| 121166 | 3 | |
| 121444 | 22 | |

3 2 2 122151 2

12/08/20

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Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

Picklist Print

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Page 5

Work Order ID: 85326

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 6/5/2012

Required Date: 6/19/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

2,146.0000

Nut

Location

Loc Qty

Loc Code

ST300

2146

115835

4

117885

32

119017

950

119075

138

121349

212

121444

810

MS21042L5

Purchased

No

100

Each

1,409.0000

Nut

Location

Loc Qty

Loc Code

300

500

121652

500

ST300

909

108827

8

116105

5

116548

43

117611

18

119109

827

17651

8

MS24665-151

Purchased

No

100

Each

202.0000

Cotter Pin

Location

Loc Qty

Loc Code

ST309

202

17566

202

MS24665-300

Purchased

No

100

Each

153.0000

Cotter Pin

Location

Loc Qty

Loc Code

GA

149

118234

149

ST309

4

116823

4

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Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 85326

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 6/5/2012

Required Date: 6/19/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P Purchased No

100 Each 774.0000

6 6
\$ M 122151
6 8

Location

Loc Qty

Loc Code

ST275
121350

774
774

NAS1149F0563P Purchased No

100 Each 976.0000

4 4

Location

Loc Qty

Loc Code

ST275
121350

976
976

NAS1149F0332P Purchased No

100 Each 636.0000

8 8
122441
2x

Location

Loc Qty

Loc Code

ST275
117735
119225
120986
121259
121584
121585
121825
17317

636
13
10
200
200
36
1
173
3

2 4 8

NAS1149C0432R Purchased No

100 Each 3,862.0000

2 2

Location

Loc Qty

Loc Code

ST297
117291
119124
ST298
121255

1094
94
1000
2768
2768

2 8

12/08/20

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Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
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| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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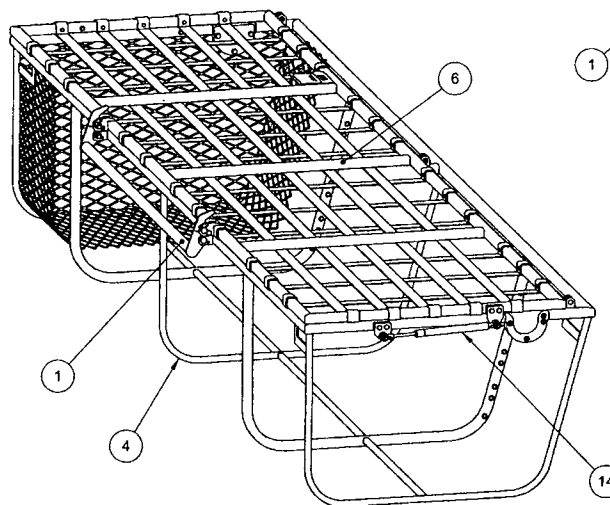
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

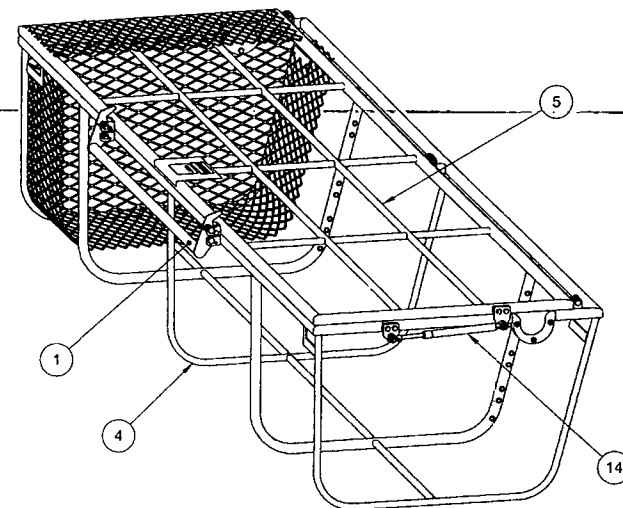
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NOTE: Date & initial all entries

| ITEM | QTY -041 | QTY -043 | P/N | DESCRIPTION |
|------|-------------|-------------|---------------|-----------------------------------|
| | X | | D4030-041 | LONG BASKET ASSY (350) |
| | | X | D4030-043 | LONG BASKET ASSY, LIGHT LID (350) |
| 1 | 1 | 1 | D2530 | HANDLE WELDMENT |
| 2 | 2 | 2 | D2535 | SPRING |
| 3 | 2 | 2 | D2537 | BUSHING |
| 4 | 1 | 1 | D3913-041 | LONG BASKET BASE ASSY (350) |
| 5 | 1 | 1 | D3914-041 | LONG BASKET LID ASSY (350) |
| 6 | 1 | 1 | D3915-041 | LIGHT LID ASSY-LONG BASKET |
| 7 | 6 | 6 | D3917-3 | WASHER |
| 8 | 2 | 2 | D3953-3 | GAS SPRING STUD, LID |
| 9 | 2 | 2 | D3953-7 | GAS SPRING SPACER |
| 10 | 2 | 2 | D3953-9 | GAS SPRING WASHER |
| 11 | 2 | 2 | D3953-17 | GAS SPRING SPACER |
| 12 | 1 | 1 | D3953-19 | GAS SPRING BRACKET |
| 13 | 1 | 1 | D3953-21 | GAS SPRING BRACKET |
| 14 | 1 | 1 | D3969-3 | SPRING |
| 15 | 4 | 4 | AN3-14A | BOLT |
| 16 | 2 | 2 | AN3-16A | BOLT |
| 17 | 2 | 2 | AN3-20A | BOLT |
| 18 | 3 | 3 | AN4-12 | BOLT (DRILLED) |
| 19 | 4 | 4 | AN5-17A | BOLT |
| 20 | 2 | 2 | AN5-21A | BOLT |
| 21 | 3 | 3 | AN310-4 | NUT, CASTELLATED |
| 22 | 2 | 2 | AN310C4 | NUT, CASTELLATED |
| 23 | 6 | 6 | MS21042L3 | NUT |
| 24 | 4 | 4 | MS21042L5 | NUT |
| 25 | 3 | 3 | MS24665-151 | COTTER PIN |
| 26 | 2 | 2 | MS24665-300 | COTTER PIN |
| 27 | 6 | 6 | NAS1149F0432P | WASHER |
| 28 | 4 | 4 | NAS1149F0563P | WASHER |
| 30 | 8 | 8 | NAS1149F0332P | WASHER |
| 31 | 2 | 2 | NAS1149C0432R | WASHER |



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

| | | | |
|--|--|-----|----------|
| C | QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (88-1). QTY FOR ITEM #3 WAS 4 (D6-1). ONLY 2 ARE REQUIRED. AFFECTS SECTION C-C (D3-3). | MB | 10.07.23 |
| B | AN5-21A BOLT WAS AN5-19A: BOM & (D3-3). | JPH | 10.04.06 |
| A | NEW ISSUE | JPH | 10.03.16 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | ALS | | |
| DRAWN | JP | | |
| CHECKED | JFS | | |
| MFG. APPR. | JFS | | |
| APPROVED | JFS | | |
| DE APPR. | JFS | | |
| DATE | 10.07.23 | | |
| DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4030 TITLE LONG BASKET ASSY (350) SCALE REV. C SHEET 1 OF 3 NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD | | | |

RELEASED
10.08.17
ECN 10-596

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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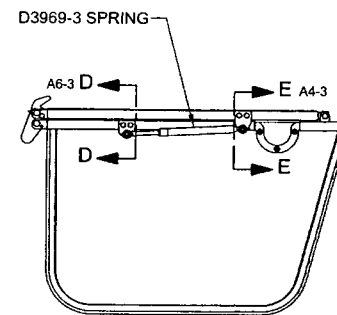
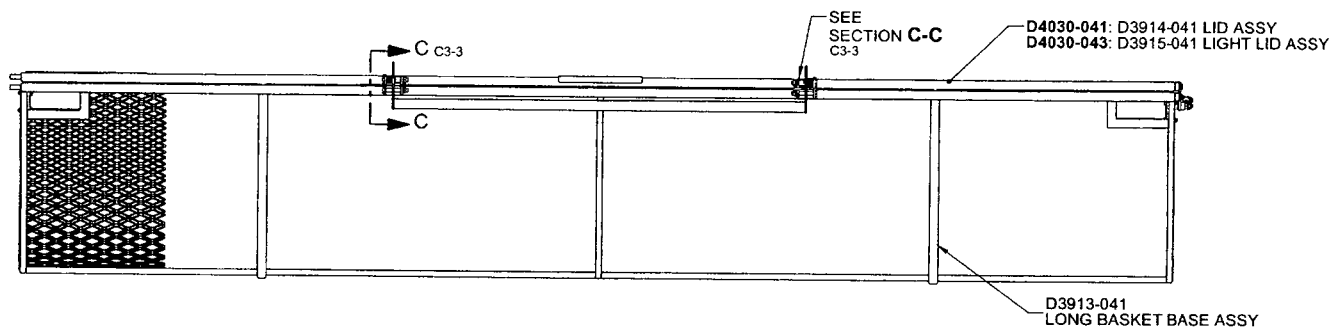
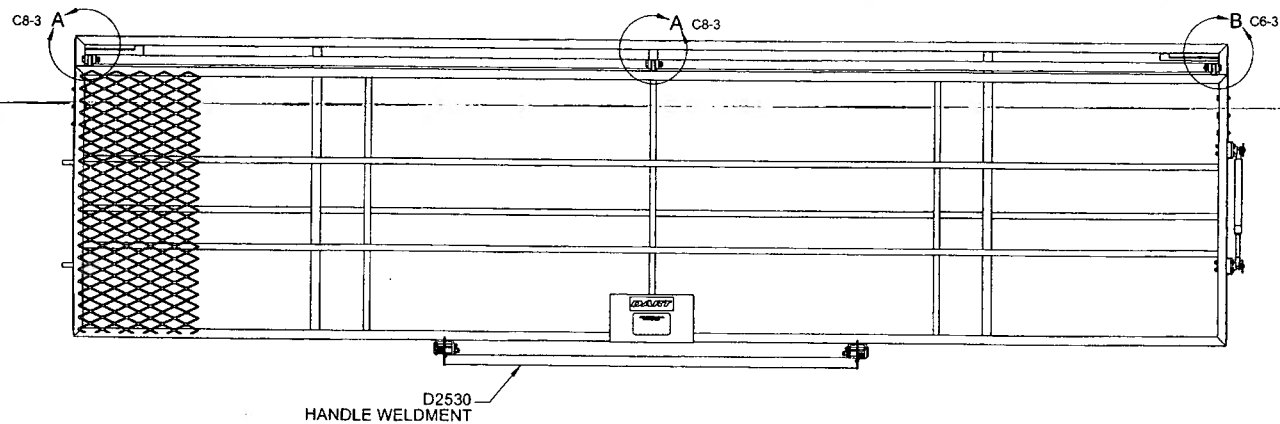
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



#85326

D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10.08.12 CP

| | | | |
|---|----------|--|--------------|
| DESIGN | AGS | DART AEROSPACE LTD | |
| DRAWN | 3 | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | 3 | DRAWING NO. | REV. C |
| MFG. APPR. | SEB | D4030 | SHEET 2 OF 3 |
| APPROVED | 3 | TITLE | SCALE |
| DE APPR. | 3 | LONG BASKET ASSY (350) | NTS |
| DATE | 10.07.23 | COPYRIGHT © 2010 BY DART AEROSPACE LTD | |
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8 7 6 5 4 3 2 1

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

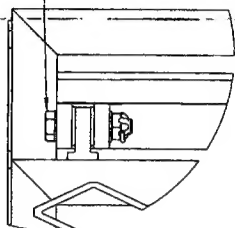
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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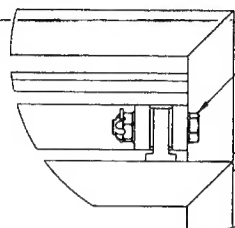
NOTE: Date & initial all entries

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



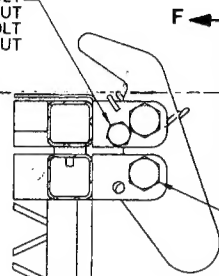
DETAIL A D8-2
D5-2

D4030-041: AN3-16A BOLT
MS21042L3 NUT
D4030-043: AN3-20A BOLT
MS21042L3 NUT



DETAIL B D3-2

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN

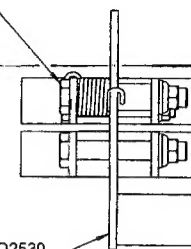


SECTION C-C B4-2
B6-2

D4030-041: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4030-043: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT



D2530
HANDLE WELDMENT
REF.

VIEW F-F C3-3

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

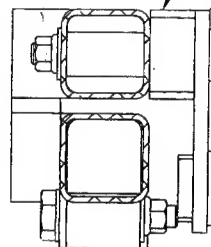
D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-2

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E B1-2

#85324

RELEASED
10.08.12.4

| | | | |
|--|----------|--|--------------|
| DESIGN | ALS | DART AEROSPACE LTD | |
| DRAWN | ALS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | ALS | DRAWING NO. | REV. C |
| MFG. APPR. | JFS | D4030 | SHEET 3 OF 3 |
| APPROVED | JFS | TITLE | SCALE |
| DE APPR. | JFS | LONG BASKET-ASSY (350) | NTS |
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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries